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Test Report No.:

FORMOSA PLASTICS CORPORATION

Auftraggeber: Client:

No. 1, Formosa Industrial Complex, Mailiao, Yunlin 638, Taiwan, R.O.C.

Gegenstand der Prüfung: 1 plastic, white

Test Item:

Bezeichnung: 台塑烯 HDPE 中空吹製級聚合物/Taisox HDPE Blow Molding Grade Polymer /

Identification: 9003, 8003, 8003H, 7500, 7501, 7501U, 7001, 7301, 7301U

Anlieferungszustand:

apparent good

Eingangsdatum:

Date of Receipt:

2018-12-17

Delivery condition:

Prüfort: Testing location: TÜV Rheinland Hong Kong Ltd.

Prüfgrundlage: Test specification: Testing according to customers specification for the following parameters: Global migration, Specific migration of metals, Specific migration of primary

aromatic amines

Anja Warg

Prüfergebnis:

The test results are the measurements, stated in the test report.

Test result:

geprüft: tested by:

kontrolliert: checked by:

2019-01-11 Anya Wang

2019-01-11 Yueh-Li Lin

/Project Coordinator

/Senior Project Coordinator

Datum Name/Stellung Name/Position Date

Unterschrift Signature

Datum Name/Stellung Date Name/Position

Unterschrift Signature

ÜVRheinlan

Labo

Sonstiges/ Other Aspects:

Test period: 2018-12-17 - 2019-01-11 The test sample is model no. 8003.

Model no. 8003 and others are same material as client's declaration dated on 2018-12-17.

entspricht Prüfgrundlage Abkürzungen: ok / P =

Abbreviations: ok / P passed

fail / F entspricht nicht Prüfgrundlage = n.a. / N = nicht anwendbar

fail / F failed n.a./N =not applicable

Yueh-Li Lin

Dieser Prüfbericht bezieht sich nur auf das o.g. Prüfmuster und darf ohne Genehmigung der Prüfstelle nicht auszugsweise vervielfältigt werden. Dieser Bericht berechtigt nicht zur Verwendung eines Prüfzeichens.

This test report relates to the a. m. test sample. Without permission of the test center this test report is not permitted to be duplicated in extracts. This test report does not entitle to carry any safety mark on this or similar products



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Customer : FORMOSA PLASTICS CORPORATION

1. Specific Migration of metals, Metal-release from Plastic

Test method: The migratory behaviour is examined with reference to Chapter V, Article 18 of

Commission Regulation 10/2011 and its amendments. The determination of amounts of metals that were released is done via ICP-OES with reference to ISO 11885:2007.

Limit: Commission Regulation (EU) No 10/2011 and its amendments

The following food simulant and condition was applied per client's request:

Food simulant	Test duration / Temperature
Acetic acid 3 %	10 day(s) / 40 °C

Cample	台塑烯 HDP	E 中空吹製級聚合物/	Taisox HDPE Blow	
Sample	Molding Grade Polymer			
Material		plastic/white		
LabNo.		TCL181217-04		
Parameter	Unit	Result	Limit	
Barium, Ba	mg/kg	<0.1	1	
Cobalt, Co	mg/kg	<0.01	0.05	
Copper, Cu	mg/kg	<0.1	5	
Iron, Fe	mg/kg	<1	48	
Lithium, Li	mg/kg	<0.1	0.6	
Manganese, Mn	mg/kg	<0.1	0.6	
Zinc, Zn	mg/kg	<1	5	
Aluminium, Al	mg/kg	0.13	1	
Nickel, Ni	mg/kg	<0.01	0.02*1	

Abbreviations: mg/kg = Milligram per kilogram

< = Less than

Remark



^{*1} The migration limit for Nickel of 0.02 mg/kg shall be applied from 19 May 2019 according to Commission Regulation (EU) 2017/752. During the transitional period, Nickel release is not considered for compliance evaluation.

^{*2} The examined item does meet the requirement



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2. Global Migration

Test method: The migratory behaviour is examined with reference to Chapter V, Article 18 of

Commission Regulation 10/2011 and its amendments. Deviating to the regulations

the following tests were performed as orientating single tests.

Limit: Commission Regulation (EU) No 10/2011 and its amendments

The following food simulant and condition was applied per client's request:

Food simulant	Test duration / Temperature
Acetic acid 3 %	10 day(s) / 40 °C
Ethanol 95 %	10 day(s) / 40 °C
Isooctane	2 day(s) / 20 °C

Sample	台塑烯HDPE中含	台塑烯HDPE中空吹製級聚合物/Taisox HDPE Blow Molding Grade Polymer		
Material		plastic/white		
LabNo.		TCL181217-04		
Parameter	Unit	Result	Limit	
Acetic acid 3 %	mg/dm ²	2.8	10	
Ethanol 95 %	mg/dm ²	<2	10	
Isooctane	mg/dm ²	<2	10	

Abbreviations: mg/dm² = Milligram per square decimetre

< = Less than

The examined item does meet the requirement

3. Specific Migration of Primary Aromatic Amines from Plastic

Test method: The migratory behaviour is examined with reference to Chapter V, Article 18 of

Commission Regulation 10/2011 and its amendments. Presence of Primary Aromatic

Amines is detected by means of LC-MS/MS.

Limit: Commission Regulation (EU) No 10/2011 and its amendments

The following food simulant and condition was applied per client's request:

Food simulant	Test duration / Temperature
Acetic acid 3 %	10 days / 40°C

Sample	台塑烯 HDPE 中空吹製級聚合物/Taisox HDPE Blow Molding		
Sample	Grade Polymer		
Material	plastic/white		
LabNo.	TCL181217-04		
Parameter	Unit	Result	Limit
Primary Aromatic Amines	mg/kg	n.d.	n.d. (<0.01)

Abbreviations: mg/kg = milligram per kilogramm

< = Less than

n.d. = Not detected (< Reporting Limit)

Remark:

*1 All primary aromatic amines as comprised in table 1 are considered within the screening.

*2 The examined item does meet the requirement.



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Table 1: Screening List of Primary Aromatic Amines		
Parameter	CAS no.	
2,4,5-Trimethylaniline	137-17-7	
2,4-Diaminoanisole	615-05-4	
2-Naphthylamine	91-59-8	
3,3'-Dichlorobenzidine	91-94-1	
4,4'-methylene-bis-(2-chloro-aniline)	101-14-4	
4,4'-methylenedianiline	101-77-9	
4,4'-oxydianiline	101-80-4	
4,4'-thiodianiline	139-65-1	
4-aminoazobenzene	60-09-3	
4-aminobiphenyl	92-67-1	
4-chloro-o-toluidine	95-69-2	
o-anisidine	90-04-0	
Benzidine	92-87-5	
4-chloroaniline	106-47-8	
o-aminoazotoluene	97-56-3	
p-cresidine	120-71-8	
4,4'-bi-o-toluidine	119-93-7	
2,4-toluenediamine	95-80-7	
o-Toluidine	95-53-4	
3,3'-Dimethoxybenzidine	119-90-4	
4,4'-Methylene-di-o-toluidine	838-88-0	
m-Anisidine	536-90-3	
3-Chloroaniline	108-42-9	
o-phenylenediamine	95-54-5	
p-phenylenediamine	106-50-3	
m-phenylenediamine	108-45-2	
2,6-toluenediamine	823-40-5	
p-toluidine	106-49-0	
m-toluidine	108-44-1	

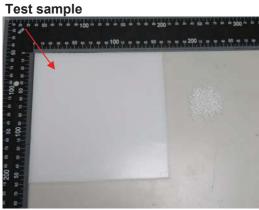
Parameter	CAS no.
2,4-Dimethylaniline	95-68-1
2-ethoxyaniline	94-70-2
3-Amino-4-methoxybenzanilide	120-35-4
3-Amino-4-methylbenzamide	19406-86-1
4,4'-Methylenebis-(3-cholor-2,6-diethylaniline)	106246-33-7
4-aminobenzamide	2835-68-9
4-chloro-2,5-dimethoxyaniline	6358-64-1
4-Ethoxyaniline	156-43-4
Benzoguanamine	91-76-9
Dimethyl-2-aminoterephthalate	5372-81-6
2-Chloroaniline	95-51-2
5-Chloro-2-methoxyaniline	95-03-4
2-Nitroaniline	88-74-4
1,3-Diiminoisoindoline	3468-11-9
2-Chloro-4-nitroaniline	121-87-9
2-Methoxy-4-nitroaniline	97-52-9
4-Chloro-3-methoxyaniline	13726-14-2
5-Amino-6-methyl-1,3-dihydro-2H- benzimidazol-2-one	67014-36-2
2-Aminonaphthalene-1-sulfonic acid	81-16-3
4-Aminotoluene-3-sulfonic acid	88-44-8
2,5-Dichloroaniline	95-82-9
2,4,5-Trichloroaniline	636-30-6
2,4-Dinitroaniline	97-02-09
Biphenyl-2-ylamine	90-41-5
2-Methyl-4-nitroaniline	99-52-5
1,5-naphthylenediamine	2243-62-1
2,6-Dimethylaniline	87-62-7
2-Methyl-5-nitroaniline	99-55-8
5-Chloro-2-methylaniline	95-79-4
Aniline	62-53-3





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--- End of Test-Report ---

