

ACETAL COPOLYMER (POM)

Features	Applications	
Superhigh-flow Minimal mold	Electronic arts Automotive parts Household appliances Other small mechanical parts	Press-in fasteners Zippers Gears

Typical Properties				
Properties	Test Method	Unit	Typical Value	
Melt Index	ISO 1133	g/10min	45	
Density	ISO 1183	g/cm ³	1.41	
Rockwell Hardness	ISO 2039-2	M	80	
Flexural Strength	ISO 178	MPa	90	
Flexural Modulus	ISO 178	MPa	2550	
Tensile Strength (at yield point)	ISO 527-2/1A	MPa	63	
Tensile Elongation (at break point)	ISO 527-2/1A	%	20	
Charpy Impact Strength (notched)	ISO 179-1, 179-2	KJ/m ²	4.5	
Izod Impact Strength (notched)	ISO 180/1A	KJ/m ²	4.5	
Water Absorption(23°C,50%RH)	ISO 62	%	0.2	
Flammability	UL94		HB	
Mold Shrinkage (3mm ^t ,4in disk)		%	1.8-2.2	
Heat Deflection Temperature 1.80 MPa	ISO 75-1,-2	°C	100	
Linear Expansion Factor	ISO 11359-2	x10 ⁻⁵ /°C	11	
Melting Point	ISO 11357-3	°C	165	
Volume Resistivity	IEC 60093	Ω.cm	1x10 ¹³	
Surface Resistivity	IEC 60093	Ω	1x10 ¹⁵	
Dielectric Breakdown Strength (2mm)	IEC60243-1	kV/mm	19	

Note: The details given in this data sheet are our standard value but not specification guaranteed.

FORMOSA PLASTICS CORPORATION

Customer Service TEL:+886-2-27122211 ext: 6137 FAX:+886-2-27181230
 Technical Consult TEL:+886-7-6419911 ext.316/353 FAX:+886-7-6425581



Formosa Plastics Corporation