

ACETAL COPOLYMER (POM)

Features	Applications
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High-viscosity	Extruded rods and sheets
Minimal mold	Other extrusion parts
Extrusion	

Typical Properties

Properties	Test Method	Unit	Typical Value
Melt Index	ISO 1133	g/10min	2.5
Density	ISO 1183	g/cm ³	1.41
Rockwell Hardness	ISO 2039-2	M	78
Flexural Strength	ISO 178	MPa	82
Flexural Modulus	ISO 178	MPa	2400
Tensile Strength (at yield point)	ISO 527-2/1A	MPa	60
Tensile Elongation (at break point)	ISO 527-2/1A	%	40
Charpy Impact Strength (notched)	ISO 179-1, 179-2	KJ/m ²	8
Water Absorption(23°C,50%RH)	ISO 62	%	0.2
Flammability	UL94		HB
Mold Shrinkage (3mm ^t ,4in disk)		%	1.8-2.2
Heat Deflection Temperature 1.80 MPa	ISO 75-1,-2	°C	100
Linear Expansion Factor	ISO 11359-2	x10 ⁻⁵ /°C	12
Melting Point	ISO 11357-3	°C	165
Volume Resistivity	IEC 60093	Ω.cm	1x10 ¹⁴
Surface Resistivity	IEC 60093	Ω	1x10 ¹⁶
Dielectric Breakdown Strength (2mm)	IEC60243-1	kV/mm	19

Note: The details given in this data sheet are our standard value but not specification guaranteed.

FORMOSA PLASTICS CORPORATION

Customer Service TEL:+886-2-27122211 ext: 6137 FAX:+886-2-27181230
 Technical Consult TEL:+886-7-6419911 ext.316/353 FAX:+886-7-6425581

